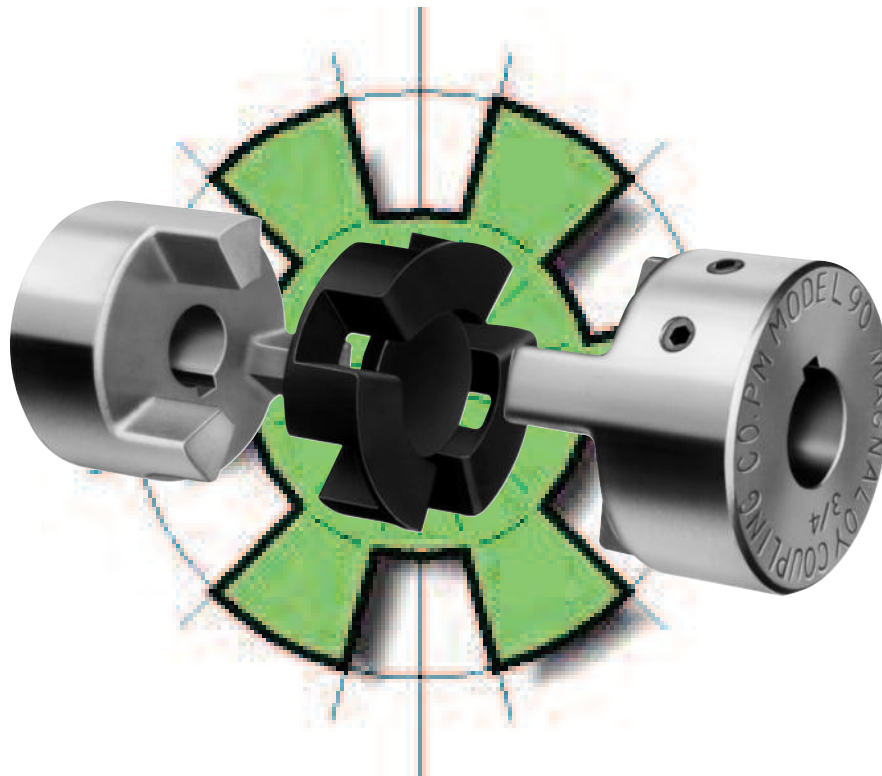


## Powdered Metal PM90 Coupling

### The Strong, High Quality, Low Cost Powdered Metal Coupling from Magnaloy

When your priorities for a coupling are economy and strength... specify the all-new Magnaloy Type PM90.

The PM90 is made from high-density powdered metal and is available in standard bores up to 1 1/8 inch maximum. Double set screws are standard in all bores 1/2 inch and over. The set screws are placed over the keyway and at a 45° angle to the keyway to allow greater hoop-stress generation and maximum shaft gripping. The increased drive lug surface area on the PM90 provides low unit loads on the insert drive segments while insuring more rapid heat dissipation. Magnaloy's exclusive insert design allows easy installation and replacement without hub removal. The drive lug design provides even compressive loading with no radial loading of insert drive elements.



It is a well established fact that the major cause of failure in an elastomeric insert type drive coupling is hysteresis failure which results from overworking the insert by application of cyclic loads and the associated heat generation. These cyclic loads can be internal in origin as a result of coupling design (see page 2) and when coupled with externally applied loads can greatly reduce elastomer life. Specifying Magnaloy's Type PM Coupling with radial designed drive lugs results in true compressive loads and improved insert life.